



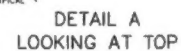
WO# 2013-55B

Approved Manufacturing Facility 73-04


Form 20.F.06

Rev. Original 27 May 2013

Technical drawing of a rectangular panel with a diamond mesh pattern and vertical reinforcement strips. The drawing includes dimensions: 75.0 REF, 56.38, 37.50, 18.63, 17.68 REF, 18.13 REF, 18.13 REF, and 17.68 REF. A section line H-H is shown, and a detail view 'VIEW D' is indicated at the bottom center.



- | | | | | | | |
|-----|-------------------|------|--------------------------------|---------------------|---------------|-----------------------|
| A/R | 3/4-16F | 06 | MESH | MILD STEEL | COMMERCIAL | |
| 1 | 30204-10 | 03 | PLACARD BRACKET | | | |
| 1 | 84253-D1 | 04 | LID HANDLE PROVISIONS ASSEMBLY | | | |
| 2 | 49216-01 | 03 | SPACER | | | |
| A/R | -- | 02 | TUBE | 4130 STEEL, COND. N | MIL-T-8736 | 0.75 X 0.035 SQ. TUBE |
| | 69812-01 | 01 | BASKET LID ASSEMBLY | | | |
| 01 | PART NO. | ITEM | DESCRIPTION | MATERIAL | MATERIAL SPEC | STOCK SIZE |
| QTY | LIST OF MATERIALS | | | | | |

APPROVALS DRAWN: JEFF CLARKE CHECKED: E. BURGON		DATE 11 APR 2005	 AERO DESIGN LTD. 6866A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604-685-5375 www.aerodesign.ca	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS ANGLES .XXX ±0.010 ±1/2° .XX ±0.03 .X ±0.1			QUICK RELEASE CARGO BASKET BASKET LID ASSEMBLY	
SCALE 1 : 4 SHEET 1 OF 1		DWG SIZE A1	DWG NO. 69812	REV. 4



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 78411-01

Aircraft: Eurocopter

Model: AS350/355

Description: Long Basket Body

Supplier: Aero Design

Color: White

WO#: 2013-42

PO# N/A



Aero Design Ltd.

9888 A Malaspina Rd., Powell River, BC
V8A 0G3, 604-483-AERO (2376)

Quantity: 1

PN: 69812-01

Aircraft: Bell/ Eurocopter Model: 206L-407/AS350

Description: Lid

Supplier: Aero Design

Color: White

WO#: 2013-55

PO# N/A



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: LID ASSEMBLY No. of pieces: 1

Manufacturer: AERO DESIGN

Part No.: 69812-01 Serial / Batch No.: TBD

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2013-55

Remaining Tasks to be Performed: INSTALL PLACARD, ASSEMBLE
W/ BASKET

Signature: JH Clark

Date: 23 Dec 2013 Lic. No. / ACA AD02

In Process



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Remarks

In Process





Aero Design Ltd.

Type:

Work Order:

Task	By	Notes	Date
Weld basket body # 78411-01 to basket rim.	AD-05		Dec 12/2013
Weld basket body rim # 78411-01	AD-05		Dec 12/2013
Weld mesh to basket body # 78411-01.	AD-05		Dec 13/2013
Weld mesh ends to basket body # 78411-01.	AD-05		Dec 13/2013
Weld bushing # 49215-01 to basket assy. 78411-01.	AD-05	B# 2013-55	Dec 13/2013
Weld end caps to hoops of basket assy # 78411-01.	AD-05		Dec 13/2013
Weld basket body rim # 69811-01	AD-05		Dec 12/2013
Weld basket body to rim # 69811-01	AD-05		Dec 12/2013
Weld mesh to basket assy # 69811-01	AD-05		Dec 13/2013
Weld mesh ends to basket assy # 69811-01.	AD-05		Dec 13/2013
Weld bushing # 49215-01 to basket assy. # 69811-01.	AD-05	B# 2013-55	Dec 13/2013
Weld dia. braces and cut-out braces in place.	AD-05		Dec 13/2013
Assemble weld 5 sets of 69830-02.	AD-05	10 of 69830-11 bushings B# 2013-38 (10 of 78633-06 B# 208-29) (69830-15 Bushing 10 used) (doubler 69830-06 B# 13082, 5 used)	Dec 18/2013
Assemble weld 5 sets of 69831-02.	AD-05	10 of 69830-11 bushings B# 2013-38 (69830-15 Bushing 10 used) (doubler 69830-06 B# 10036, 4 used) (doubler 69830-06 B# 13082, 1 used)	Dec 18/2013

WO# 2013-57



Aero Design Ltd.

Date:

Type:

S/N:

Work Order:

Discrepancy	By	Rectification	AME
Weld basket rim #429.	AD-05		Dec 17/2013
Weld basket body # 429	AD-05		Dec 17/2013
Weld Mesh to basket assy #	AD-05		Jan 9/2014
Weld Weld bushing # to basket assy. #	AD-05	WO# 2013-55	Jan 9/2014
Weld dia. brace to basket assy. 429.	AD-05		Dec 17/2013
Weld basket # 69811-01.	AD-05		Dec 17/2013
Weld basket body # 69811-01	AD-05		Dec 17/2013
Weld mesh to basket body # 69811-01	AD-05		Dec 19/2013
Weld dia. braces to basket assy. # 69811-01	AD-05		Dec 18/2013
Weld cut out to basket assy. 69811-01	AD-05		Dec 18/2013
Weld mesh ends to # 69811-01.	AD-05		Dec 19/2013
Weld bushing # 49215-01 to basket assy. # 69811-01.	AD-05	B# 2013-55	Dec 19/2013
Weld basket rim # 78411-01.	AD-05		Dec 19/2013
Weld basket rim # 78411-01.	AD-05		Dec 19/2013
Weld data plate bracket to 429 basket frame.	AD-05	P# 36204-10, WO# 2013-56	Jan 9/2014
Weld cap to hoop end.	AD-05	PO# 2019 4130 -050	Jan 9/2014